|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| .   |  | | --- | | ROY Drummond |   **Contact**     |  |  |  |  | | --- | --- | --- | --- | |  |  | 26 Kinnara Park Ballyvolane, Cork,Ireland T23HH01 |  | |  |  | 087 602 66 20 |  | |  |  | ROYDRUMMOND610@GMAIL. COM |  |      |  | | --- | |  |   **Skills**   * Computer literate. * Mechanical aptitude. * Cost and budget controls. Quarterly budget management and capital projects. * Safety-oriented mindset. * Troubleshooting strength. * Complex problem-solving faultfinding. * Preventative maintenance scheduling * Fire Extinguisher training. * Supervisory management Certificate. * Netstal 2c injection moulding. * Sepro robotics & Pages robot training. * Image & Domino inkjet printer training. * On the spot awards for the following: travelling abroad to numerous countries and transferring manufacturing equipment to other sites around Europe. * Blue Belt / Green Belt Training & Projects Cycle Time Reduction, OEE Improvements & reducing colour changeover times. * Maintenance Shutdown Organizing / Planning. * Training & development new technicians. * 6 monthly / annual reviews performance appraisal to maintenance team x10 plus interview techniques for new starters and weekly T/A * CMMS: Working within SPG / GMARS (Global Maintenance and Reliability System) Team * IOSH Certified. Institution of occupational safety & health. * Branson Ultrasonic Welding. * Involved with Internal / Customer Audits / ISO & GMED Audits. * FESTO & SMC pneumatic training. * Anderco Lifting & Slinging of Loads Training. * Tiromat thermoforming packaging systems * ESB certified electrical panel safety |  | **Summary**  Focused Mechanical Craftperson skilled at building strong relationships with various teams i.e., Quality, EHS senior management. Expert in decreasing maintenance repair times, sticking within budgets and reducing repair costs. Bringing 25+ years working in the medical device & Pharma industry.  Talented Mechanical technician with years of expertise in management and budgeting. Quickly identifying maintenance issues and implementing practical solutions, reducing time and costs.  Swiftly learning new information to help tackle new challenges. Motivated maintenance professional with strong mechanical aptitude and knowledge of system operations.   |  | | --- | |  |   **Experience**  GILEAD sciences 2025  Maintenance packaging technician Duties: maintenance of all sterile packing machines and components of high speed bottling, labelling, information booklets, cartoning and vison systems.All in compliance with sop’s, clean room environment and stringent regulations.E.g. of products for HIV, AIDS, CANCER, hepatitis. Supporting eng projects, Quality, production DEMANDS, ANNUAL shutdown and Spares management.Systems: gvault, gmax, gehs, gxplearn. **Eli Lilly and Company Kinsale.**  Janurary 2023 to 2024   * Working on CMMS Global maintenance and reliability system (GMARS) for the SPG Team (site projects group). * Loading Location, Asset, PM’s and Spares onto site CMMS system. * Liaising with SME’s, Quality, EHS and Production to complete same. * Use of P&ID’s, RV’s, OV-WL’s & FMECA’s   **Merck Millipore 1999-2023**  **Senior Maintenance Engineer 2005 – 2015**   * Supervisor for ten technicians. * 6 monthly & annual reviews / appraisals for Technicians. * Organize shift rosters for four cycle shift and overtime when required. * Managed annual shutdown with local and international contractors. * Managing metrics: OEE, EHS, Quality, Customer complaints and planning. * Managed quarterly discretionary spend and capital projects spend. * Lead morning meetings with the team and identifying top three hits via communication boards and presentations. * Cost improvements projects. * Update SOP’s when new changes required. * Attend daily production meetings.   Maintenance Technician *Merck Millipore*, Cork, Ireland   * Dealt with maintenance issues, resolving problems swiftly and efficiently of high-volume medical devises. * Maintained to exceptional standards, providing a safe and secure environment for all colleagues. High attention to detail. * Conducted team meetings to prioritize maintenance issues and identify emergency repairs. FMEA, CAPAs, OPEX & RCA’S. * Validation & qualification of equipment. Trained on Blue and green belt. * Worked on increasing OEE from 45% TO 85% applying fault tree analysis and process characterization. * Spares management on INFOR CMMS system, 6s audits and summer annual maintenance shutdown. Creating POs for maintenance shutdowns and general spare parts. Liaising with local and international contractors from U.K. Switzerland, Germany, France and China regarding spares and shutdowns. * Completed numerous machine transfers from abroad while living in various countries training and FAT’s on equipment. * Maintained effective team relationships to encourage motivation and efficiency levels, leading to optimum performance results. * Updated documentation for record-keeping and customer use, traceability, SOPs, Test methods, MPs on Oracle QDS system. Involved with customer audits, GMED and FDA audits. * Worked in required PPE throughout repair and maintenance tasks, ensuring optimized customer and staff safety. Apply LOTO when any maintenance works being carried out by isolating equipment, corned off works area and ensure necessary paperwork / permits complete. Scheduled and implemented preventative maintenance works, minimizing operational / production disruption. * Raising EHS issues on EHS database and engineering out problems highlighted.   January 1994 to February 1999  Maintenance Technician *Sensormatic Irl.*, CORK, Ireland   * Quickly responded to emergency callouts, notifying senior maintenance engineer and following safety protocol. * Collaborated with building managers to assess ongoing needs and plan preventive maintenance schedules. * Operated hand and power tools to complete repairs in safe manner. * Equipment included: Ultrasonic welding, pneumatics pick & place, Seiko robotics during the manufacture process of security tags and labels.   January 1993 to February 1994  Junior maintenance Technician *Dovatron (now FLEX)*, Cork, Ireland   * Coordinated tooling changeovers, setups, and repairs, minimizing downtime and improving productivity. * Worked on SMT (surface mount technology) equipment while training. * Created step-by-step procedures for day-to-day tasks to streamline workflow and improve efficiency.  |  | | --- | |  |   **Education**  Diploma QQI Level 7 mechanical engineering. Cork institute of technology, Cork.  Supervisory Management Certificate QQI L6 Cork College of Commerce  IOSH Institution of Occupational Safety and Health  Lean Award for Blue Belt Colour Changeover Times reduction changeover times from 20hrs+ to 4-8hrs for sterile and non-sterile medical membrane devices.  On the spot Award for collection of spares in emergency breakdown.  Awards for travelling to many countries transferring machines, training, FAT’s & validation. Training technicians on equipment at Cork site.  Award for air reduction usage project on numerous equipment. Introduction of air leak report cards.  Highly involved with Safety RCA’s investigations and resolutions.  Fire extinguisher Certificate.  **References on request.** |  |

.